

Work Order ID 157228

157228

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Tuesday, February 21, 2017 7:58:06 AM

Item ID: D2582 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Hi-Skid Step Leg Assembly

Start Date: 2/14/2017 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 2/17/2017 Req'd Qty: 5.00 ***5*** Customer:

Reference: 3/3/2017 mf
 17/3/2017 DAS 21

Approvals: Process Plan: 9-89 Date: FEB 22 2017 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2582	Rev B

100	Small Fab	0.00							
100									
Small Fab	Memo	0.14							
Small Fab	Assemble as per Dwg D2582 and								

5x 17/03/06 DAS 36 9-89

110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.02							
Quality Control									

DAS 30 9-89 (5) MAR 06 2017

120	Identify as per dwg & Stock Location: WA003	0.00							
120									
Packaging	Memo	0.01							
Packaging	LOCATION WA003								

DAS 30 9-89 (5) MAR 06 2017

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Item Name: Hi-Skid Step Leg Assembly
Start Date: 2/14/2017 Start Qty: 5.00 ***5*** Cust Item ID:
Required Date: 2/17/2017 Req'd Qty: 5.00 ***5*** Customer:
Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00					DAS 21 9-89		
130									
QC	Memo	0.08							
Quality Control									
							DAS 21 9-89		MAR 0 6 2017

Picklist Print

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Work Order ID: 157228

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Parent Item: D2582

D2582

Parent Item Name: Hi-Skid Step Leg Assembly

Start Date: 2/14/2017

Required Date: 2/17/2017

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:F Removed Manufacturing 05-11-07 JLM
 IPP Rev:G Added part # to Sub 06-08-10 JLM
 IPP Rev H New pick list 08.01.11 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2278		Manufactured	No			100	Each	29.0000	2	10			
D2278									**			17/03/03	
Step Leg													

Location	Loc Qty	Loc Code
GA	29	
151379	9	
154220	10	
155293	10	

D2279		Manufactured	No			100	Each	29.0000	1	5			
D2279									**			17/03/03	
Step Spacer													

Location	Loc Qty	Loc Code
GA	29	
150210	12	
151362	4	
154209	1	
155520	12	

D2322		Manufactured	No			100	Each	18.0000	1	5			
D2322									**			17/03/03	
Step Spacer													

Location	Loc Qty	Loc Code
GA	18	
152246	12	
154915	6	

DAS
36
9-85

DAS
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9-89

DAS
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9-89

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Work Order ID: 157228

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Parent Item: D2582

D2582

Parent Item Name: Hi-Skid Step Leg Assembly

Start Date: 2/14/2017

Required Date: 2/17/2017

Start Qty: 5.00

Required Qty: 5.00

D3720-1 Manufactured No

100 Each 15.0000 1 5

D3720-1

Step Spacer

**

17/03/03 DAS 36 9-89

Location

Loc Qty

Loc Code

GA

15

151799

3

154010

6

154223

6

3
2

D3720-2 Manufactured No

100 Each 18.0000 1 5

D3720-2

Step Spacer

**

17/03/03 DAS 36 9-89

Location

Loc Qty

Loc Code

GA

18

154000

6

154217

6

154920

6

5

MS20470AD4-4 Purchased No

100 Each 3,826.070 22 110

MS20470AD4-4

Rivet, Universal Head

**

17/03/03 36 9-89

Location

Loc Qty

Loc Code

CCK004

2069.001

M135133

0.001

M136851

2069

GA

1377.069

M134294

101

M134848

378

M135133

0.069

M135536

67

M136042

93

M136301

738

ST310

380

M132803

380

110

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Shop Packet Print

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Parent Item: D2582

D2582

Parent Item Name: Hi-Skid Step Leg Assembly

Start Date: 2/14/2017

Required Date: 2/17/2017

Start Qty: 5.00

Required Qty: 5.00

MS20470AD4-5

Purchased

No

100

Each

2,506.000

4

20

17/03/03 DAS 36 9-89

MS20470AD4-5

RIVET, UNIVERSAL HEAD

Location

Loc Qty

Loc Code

CCK004

1782

m136851

1782

GA

4

m133860

4

ST310

720

m134654

720

20